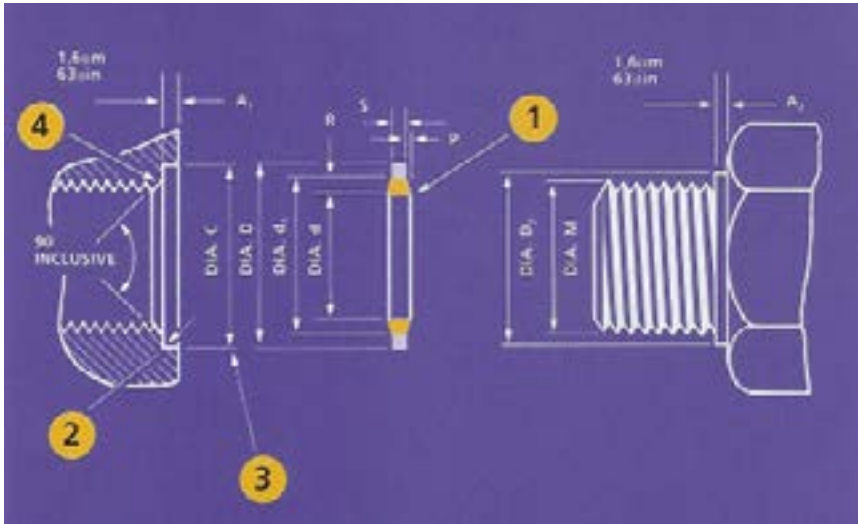


CETOP RANGE

As recommended in ISO1179-1973
(Formerly a CETOP recommendation)

Installation Data
Series C



- 1 Irregular, adhering flash permissable 0.38mm wide maximum (0.015in)
- 2 0.13mm maximum radius (0.005in)
The joint surface is to be flat and square to the axis of the thread.
- 3 Concentricity tolerance 0.25mm (0.010in) diameter maximum datum thread diameter
- 4 The diameter of chamber or counterbore for removal of first thread must be concentric with an not exceed the thread diameter

Thread Size Dia M BSP	Size Ref ***	Bonded Seal					P + 0,25 - 0,00	D ₂ + 0,5	A A ₁ max A ₂ min	C + 0,4
		D - 0,2	d + 0,2	d ₁ + 0,2	S ± 0,15	R ± 0,2				
1/16	519	12,7	8,3	9,9	1,25	0,8	0,25	12	1	13
1/8	510	14,7	10,4	12		0,8		14	1	15
1/4	511	18,7	13,85	15,75		0,95		18	1,5	19
3/8	512	22,7	17,35	19,25		0,95		22	2	23
1/2	513	26,7	21,65	23,55		0,95		26	2,5	27
3/4	514	32,5	27,3	29,2		0,95		32	2,5	33
1	515	39,5	34,2	36,1	2	0,95		39	2,5	40
1 1/4	516	49,5	42,8	44,7		0,95		49	2,5	50
1 1/2	517	55,5	48,7	50,6		0,95		55	2,5	56
2	518	68,5	60,5	62,4		0,95		68	3	69

Part number example 400-510-4490-41